

# Electroplating

## UMICORE ANTITARNISH



#### Reliable protection for decorative precious metal surfaces

Umicore Antitarnish is a protective process for decorative precious metals. This absolutely transparent layer in the nanometer range protects the base material from oxidation, discoloration and mechanical stress. The colour and gloss are not affected. The coating is chemically resistant, dirt and water repellent and has a long life.

In addition, the product quality is increased by appropriate properties. Umicore Antitarnish, for example, not only creates a good feel but is also dirt and water repellent. It also protects against scratches and abrasion and allows subsequent grinding or polishing. The silver base material itself remains recyclable and the coating does not reduce its value.

All our protective coatings do not contain any environmentally harmful components such as solvents, CFCs, CHCs, hydrocarbons or chromium compounds. They are therefore biologically harmless.



#### Advantages

- Wide range of products enables targeted protection for a variety of applications
- Protects against corrosion, tarnishing, discoloration, dirt, abrasion and scratches
- Biologically harmless, skin-friendly and hypoallergenic
- Dirt- and water-repellent (reduces the fingerprint sensitivity of the surfaces)
- Electrochemical and electroless processes possible
- Optimized for rack and barrel applications
- Do not contain any environmentally harmful components such as solvents, CFCs, CHCs, hydrocarbons or chromium compounds.
- No influence on colour or gloss of the final layer

#### Application

- Rings / Earrings
- Chains
- Bracelets / ribbons
- Eyeglasses
- Piercings
- Cufflinks
- Accessories

#### Range of products

- Antitarnish 613
- Antitarnish 617
- Antitarnish 617 PLUS
- Antitarnish 618
- Antitarnish 618 PLUS

### **UMICORE ANTITARNISH**

#### **PRODUCT OVERVIEW**

		Antitarnish					
		613	617	617 PLUS	618	618 PLUS	
Precious metal base	<b>Ag</b> Plated	•	٠	•	•	•	
	<b>Ag</b> Sterling	۲	٠	۲	•	۲	
	<b>Ag</b> Antique	۲	•	۲	۲	۲	
	Au	۲	۲	•	•	•	
	<b>Other</b> Pd Pt Rh Ru	۲	۲	•	۲	•	
Protective effect	TAA <sup>1</sup>						
	K2S <sup>2</sup>						
	(NH4)2S <sup>3</sup>						
	Na2S <sup>4</sup>						
	Reality⁵					••••	
Usage	Rack	•	•	•	•	•	
	Chain galvanization	۲	۲	•	۲	•	
	Barrel	۲	۲	۲	۲	۲	
Information	Hints and special characteristics	Subsequent bonding possible (e.g. stones)	Especially for sterling silver or antique coloured silver	Especially for plated Sterling Silver	Especially for silver- plated or gold- plated surfaces	Especially for silver- plated or gold- plated surfaces	
		Passes TAA test		Electrochemical		Electrochemical	

#### Legend precious metal base and usage

٠ Optimized

0 Useable

0 Not useable

#### Legend protective effect and layer characteristics Image: Second seco 1) Thioacetamid test

■■■□ Very good

■■□□ Medium

■□□□ Weak

2) Potassium sulphide test

3) Ammonium sulphide test

4) Sodium sulphide test

5) Protective effect in reality

6) Neutral salt spray test 7) Indication of stability 8) Indication of reduction



#### **TEST RESULTS**

Silver Test Series / K,S-Test, 2% Antitarnish 618 PLUS, 25°C applied to silver





after 30 seconds Silver without Antitarnish after 120 seconds Silver with Antitarnish

Silver Test Series / (NH4)2S-Test, 2% Antitarnish 618 PLUS, 25°C applied to silver



after 30 seconds Silver without Antitarnish



after 120 seconds Silver with Antitarnish

#### Silver Test Series / K<sub>2</sub>S-Test, 5% Antitarnish 618 PLUS, 25°C applied to silver



after 30 seconds Silver without Antitarnish

after 120 seconds Silver with Antitarnish

#### **YOUR CONTACT**

Do you have a specific question or would you like a no-obligation quote calculation? Our specialist will be happy to help you with any technical questions you might have.



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