



INDIUM 9200

INDIUM ELECTROLYTE

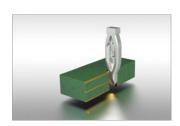


Indium electrolyte for High-Speed-Plating

Indium is a silver white, soft metal with excellent thermal conductivity. It is used for reflow soldering, low temperature soldering and as thermal interface material.

Indium 9200 is an alkaline electrolyte, which delivers ultra pure and ductile indium layers for typical use on press-fit connectors. The electrolyte is characterized by easy maintenance and low consumption of additives.

It convinces with an excellent coverage and improved metal and thickness distribution. The electrolyte is EDTA and NTA free and does not contain complexing agents.



Advantages

- · Alkaline high speed electrolyte
- · White, matt to semibright coatings
- · RoHS compliant
- · Ultra pure and ductile Indium layers
- · Perfect for reflow and solder applications

Applications

- Press-fit technology for connectors
- Low temperatur soldering and thermal interconnects

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TECHNICAL SPECIFICATIONS

| Electrolyte characteristics | |
|-----------------------------|---|
| Electrolyte type | Alkaline |
| Metal content | 20 - 50 g/l |
| pH value | 13.0 |
| Operating temperature | 20 - 65 °C |
| Current density range | up to 10 ASD (depending on application) |
| Plating speed | approx. 0.65 µm/min at 2 A/dm² |
| Anode material | Indium or MMO 187 SO |

| Coating characteristics | |
|--|--------------------|
| Purity | 99.5 wt.% In |
| Colour of deposit | Silver-white |
| Brightness | Matt to semibright |
| Hardness of deposit HV 0.015 (Vickers) approx. values | < 1 HV |
| Density of the coating | 7.31 g/cm³ |

YOUR CONTACT

Do you have a specific question or would you like a no-obligation quote calculation? Our specialist will be happy to help you with any technical questions you might have.



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